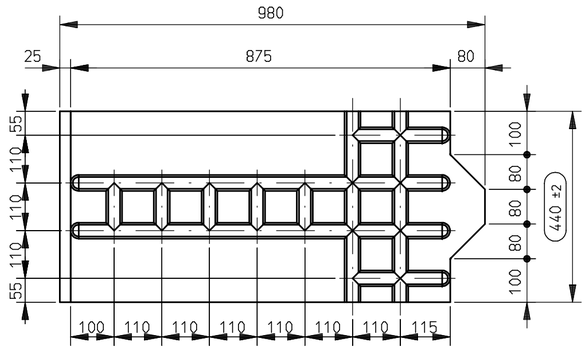
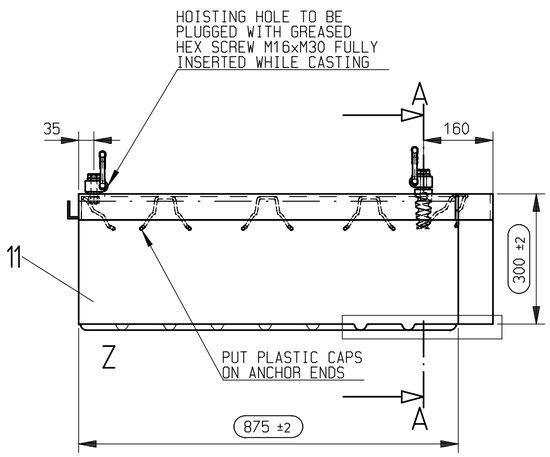
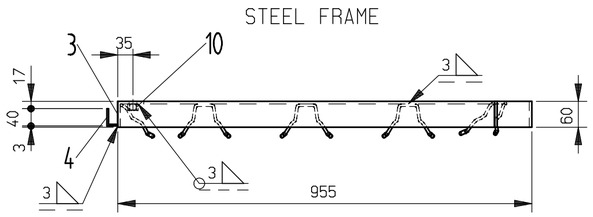
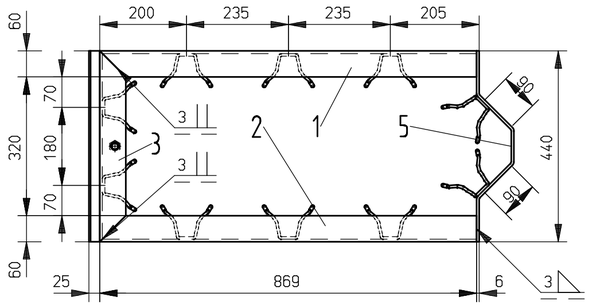
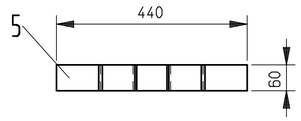
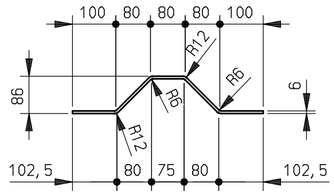


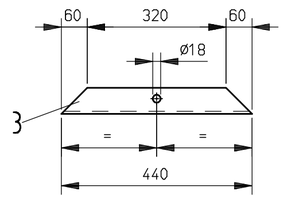


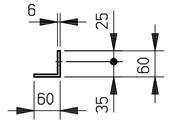


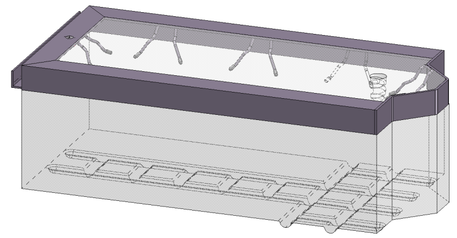












CARBON STEEL (ST) (Ident.050259): 14,28kg

													287.28
		11	50046720		Dichter Feuerbeton PFB-01	Dense Refractary Castable PFB-01	PFB-01		0.0	0.0	1	KGM	273.00	273.00
		10	010167		Skt-Mu.M16 ISO4032 schwarz	hexagonal nut M16 ISO4032			0.0	0.0	1	PCE	0.00	0.00
		9	ZN-238442	ZN-238442	Wellenanker D6-100	Pigtail Anchor D6-100	S235JR		0.0	0.0	10	PCS	0.06	0.58
		5			Blech 6 mm	sheet 6 mm	S235JR	EN10029	501.0	60.0	1	PCS	1.43	1.43
		4			L-Profil 40x25x4	L-Profile 40x25x4	S235JR	EN10056-1	440.0	0.0	1	PCS	0.85	0.85
		3			L-Profil 60x60x6	L-Profile 60x60x6	S235JR	EN10056-1	440.0	0.0	1	PCS	2.19	2.19
		2			L-Profil 60x60x6	L-Profile 60x60x6	S235JR	EN10056-1	869.0	0.0	1	PCS	4.62	4.62
		1			L-Profil 60x60x6	L-Profile 60x60x6	S235JR	EN10056-1	869.0	0.0	1	PCS	4.62	4.62
SP	I	Pos.	Ident	ZN/drw	Benennung	Designation	Material	Norm	Length	Width	Quant.	Unit	Weight	Total

REFERENCE DRAWINGS

DRAWING NO.	TITLE
ZN-241521	TOP BLOCK ARRANGEMENT
T_1001	REFRACTORY MATERIAL SPECIFICATION
T_1002	REFRACTORY ASSEMBLY SPECIFICATION

NOTES

- ALL DIMENSIONS IN mm UNLESS OTHERWISE INDICATED
- TOP SURFACE OF TOP BLOCKS TO BE ROUGH-TEXTURED TO PREVENT SLIPPAGE
- FINAL QUANTITY OF LIFTING ANCHORS SEE BoM_1003 - TOP BLOCKS
- ALL PIGTAIL ANCHORS THAT ARE IN CONTACT WITH CONCRETE HAVE TO BE COATED WITH SYNERLOGIC PLASTICOAT®. MAXIMUM LAYER THICKNESS IS 1 mm.

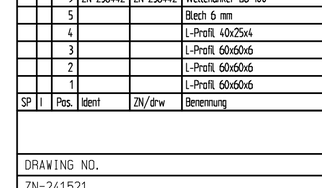
Weld preparation according to DIN EN ISO 9692-1.

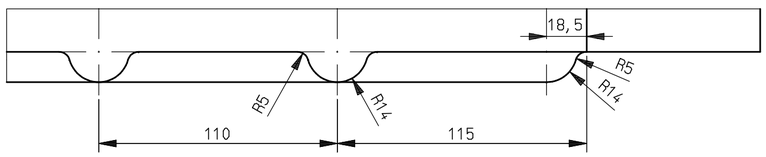
Quality class of the weld according to DIN EN ISO 5817-D.

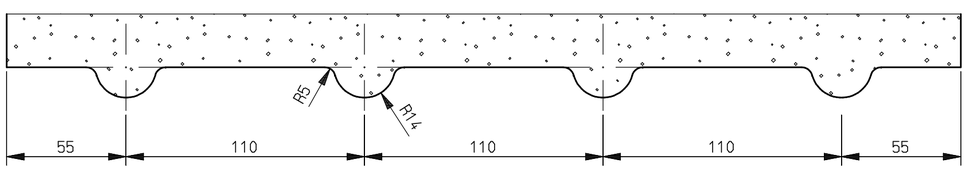
General tolerances of the welded assembly according to EN ISO 13920-B/F.

100% visual testing of the welds.

Execution of welding according to the manufacturer's current WPS in accordance with DIN EN ISO 15607-C or valid Riedhammer WPS.







SP = spare part
I = provided to job site
J = job site
S = supplier

Ind./Ind.		Name/name	Datum/date
c	Pos. 5 dimensions corrected	Daeumler	27.11.2024
b	Additional Mirrored Position Added	Stuckmann	01.10.2024
	Änderung nur über CAD/modification only via CAD		

	Datum/date	Name/name	Werkstoff/material
Erstellt / created	09.07.2024	Stuckmann	
TD-Freig. / TD-release	05.12.2024	Daeumler	
Fig.Freig. / prod.release	05.12.2024	Daeumler	

Wenn nicht anders angegeben, ist die Arbeitsvorbereitung und Durchführung der Schweißprozesse vom Lieferanten zu bestimmen.

Unless otherwise stated, the work preparation and execution of the welding must be determined by the supplier.

Maßstab / Scale 1:10

Benennung/designation

Topblock – Gurtwand B3

Top Block – Head Wall B3

Zchng.Nr./drwg-no. ZN-237199

Teile-Nr./part-no. TN-160493 | index c | A2

Bemerkung/remark

Ursprung/origin

Blatt/page

05.12.2024

Allgemeintoleranz nach DIN ISO 2768-mK / General tolerances according to DIN ISO 2768-mK